

5/05

DART AEROSPACE LTD	Work Order:	22224
Description: Spacer	Part Number:	D3286-3
Dwg: D3286 Rev. A	Qty:	27 20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	AF	05.01.13	20
2	MC	Turn (2) D3286-3 per (1) skidtube assembly Turn blanks as per Folio FA434 and Dwg D3286 Material: AISI 304/316 SS tubing 0.500" OD x 0.049" wall (M304TR0.500W.049) Identify as D3286-3			
		Batch: 115522	MK	05.01.14	27
3	QC2	Inspect parts as they come off the CNC machine	MK	05.01.14	27
4	QC8	Second check	EP	05.01.17	27
5	MC	Deburr	MK	05.01.17	27
6	QC5	Inspect work to Step 5	EP	05.01.17	27
7	ST	Identify and Stock	CY	05.01.17	27
8	AC	Cost / part: 1,83	SAC	05-01-18	27
9	DC	Close W/O Z, 16 Inspect Level 21	AF	05.01.24	27

Rev	Date	Change	Revised By	Approved
A	04.07.14	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED

*[Signature]* 04.07.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DART AEROSPACE LTD	Work Order:	22224
Description: Spacer	Part Number:	D3286-3
Inspection Dwg: D3286	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>AMK</u>	Audited by:	<u>EP</u>	Prototype Approval:	N/A
Date:	05/01/14	Date:	05/01/14	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.09.01	New Issue	KJ/JLM	

RELEASED  
04-04-03

## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jan 13, 2005  
10:56 am

Work Order No : 0022224  
 Project Name : D3286-3  
 Project For : WK505  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D3286-3  
 Description : Spacer  
 Manufactured : Yes  
 Amount Req'd : 20  
 Amount Done : 0  
 Start Date : 01-13-05  
 Est Finish Date : 01-30-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :

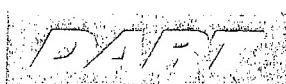
Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00

Order Entry No :  
 OE Value : 0.00  
 Est Margin : 0.000%  
 Actual Margin : 0.000%

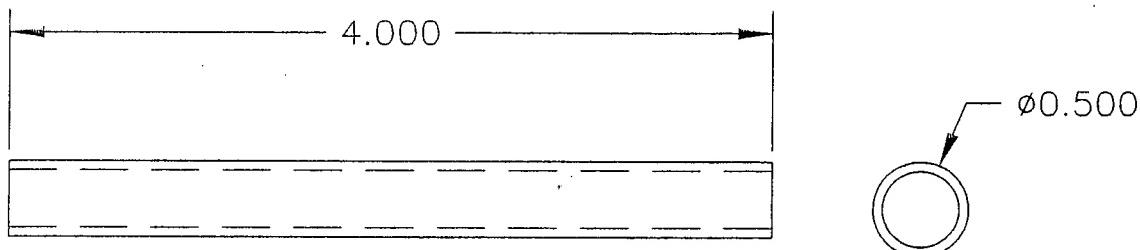
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00	0.00	0.00
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00	0.00	0.00
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00	0.00	0.00
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00	0.00	0.00
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00	0.00	0.00
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00	0.00	0.00
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00

**CONTROLLED COPY**

DESIGN	DRAWN BY	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO. D3286 REV. A SHEET 2 OF 2
DATE	04.05.06	TITLE GROUND HANDLING PARTS SCALE 1:1

**SHOP COPY**RETURN TO  
ENGINEERINGUNCONT. COPY  
SUBJECT TO NT  
WITHOUT I.C.**WORK ORDER**  
NO. 22224**D3286-3 SPACER**

- 1) MATERIAL: AISI 304/316 SS TUBING, 0.500 O.D. x 0.049 WALL  
(REF DART SPEC. M304TR0.500W.049)
- 2) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED  
04.06.12 [Signature]

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